

Welding Certificate

GSISLV-TR-EN1090-2.00023.2017.008

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-2 for execution of structural steel components

Manufacturer

ATES CELIK Ins. Taah. Proje Müh. San. ve Tic. A.S.

**Zeytindag Mah. 2208 sokak No:1
35720 Bergama / IZMIR
TURKEY**

Technical specification

EN 1090-2:2018

Execution class(es)

EXC3 according to EN 1090-2

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

111 - Manual metal arc welding

(Continuation see back side)

Material Group

1.1, 1.2
according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3
8.1
according to CEN ISO/TR 15608 and EN 1090-2, table 4

**Responsible Welding
Coordinator**

(Title, Surname, Name, Qualification,
Date of birth)

Murat Arda KOCACIGER, IWE

born on: 10.02.1988

Substitute

(Title, Surname, Name, Qualification,
Date of birth)

Yunus Enes DURMUS, IWE

born on: 10.04.1991

Confirmation

All provisions concerning welding as described in the above mentioned
technical specification(s) were applied.

Validity start

24.02.2017

Period of validity

23.02.2027

Remarks

see reverse

Place and date of issue

**Ankara, 22.02.2024
HEPER/NB**



Certificate number: GSISLV-TR-EN1090-2.00023.2017.008

Welding Process(es)

(Reference no. acc. to DIN EN ISO 4063)

- 121 - Submerged arc welding with solid wire electrode
- 121-2 Submerged arc welding with 2 solid wire electrodes
- 131 - Metal inert gas welding, partly mechanized
- 135 - Metal active gas welding, partly mechanized
- 136 - MAG welding with flux cored electrode, partly mechanized
- 141 - TIG gas tungsten arc welding
- 142 - Autogenous TIG welding

Remarks:

Mr. KOCACIGER is allowed to carry out qualification tests of welders and operators acc. to TS EN ISO 9606-1 and TS EN ISO 14732. (en)

Production and sales activities of wind power plant tower and generator, tower and generator components with wind power plant turbine parts, steel construction and mechanical equipment for industrial and energy facilities

The other factory address: Bergama Organize Sanayi Bolgesi 7.Cadde No:1 Bergama/IZMIR

General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilities

The inspection authority will cause a supplementary examination in the cases cited

6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

distributor

1. Applicant
2. File